

1/7

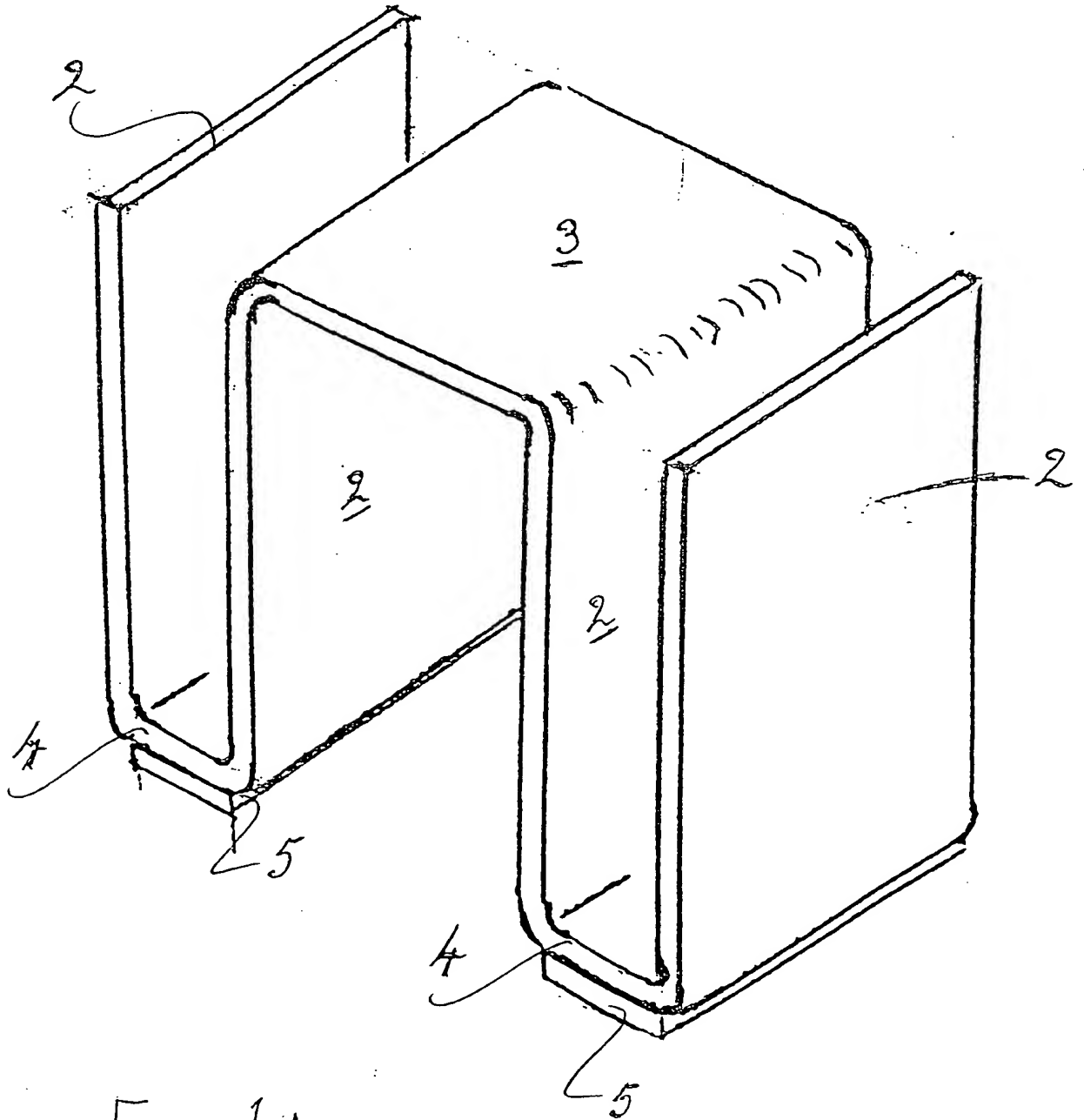


Fig. 1A

2/7

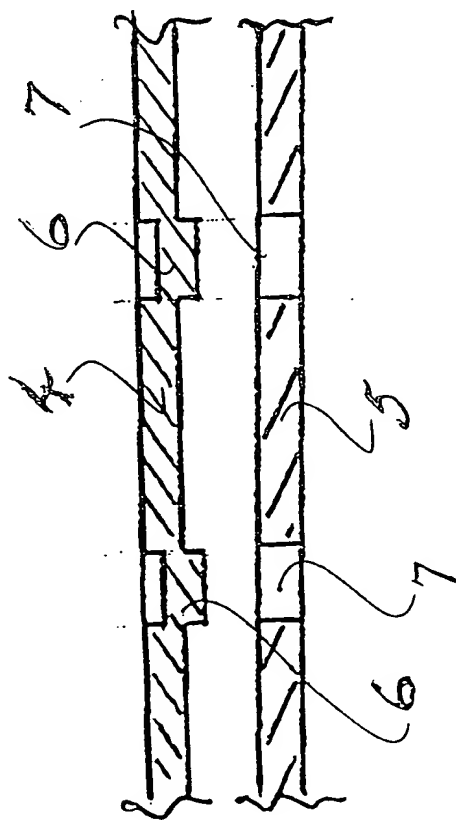


Fig. 1B

[illegible]

## Reflow soldering procedure

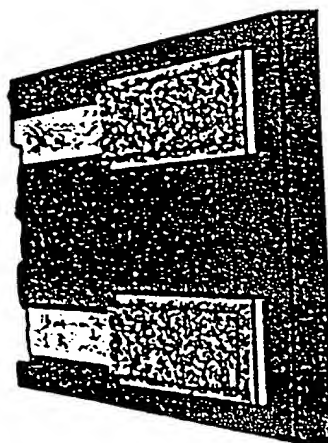


Fig. 2A

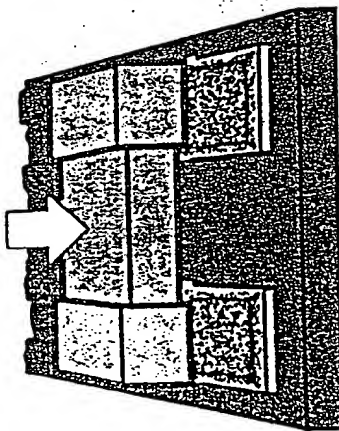


Fig. 2B

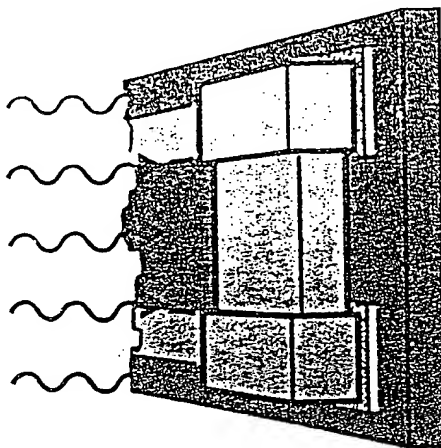


Fig. 2C

## Reflow solder

### Place component

## Screen print solder paste

4/7

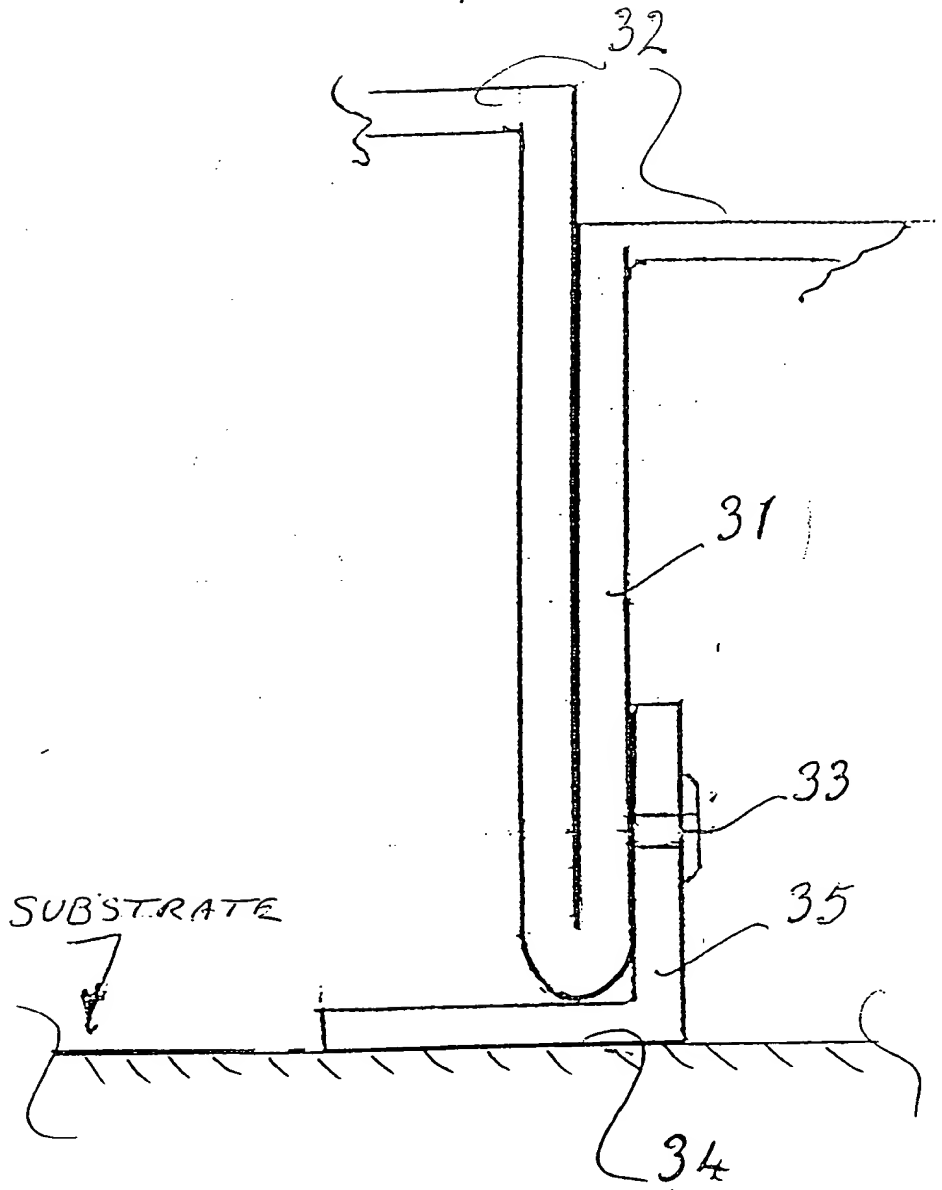


Fig. 3

5/7

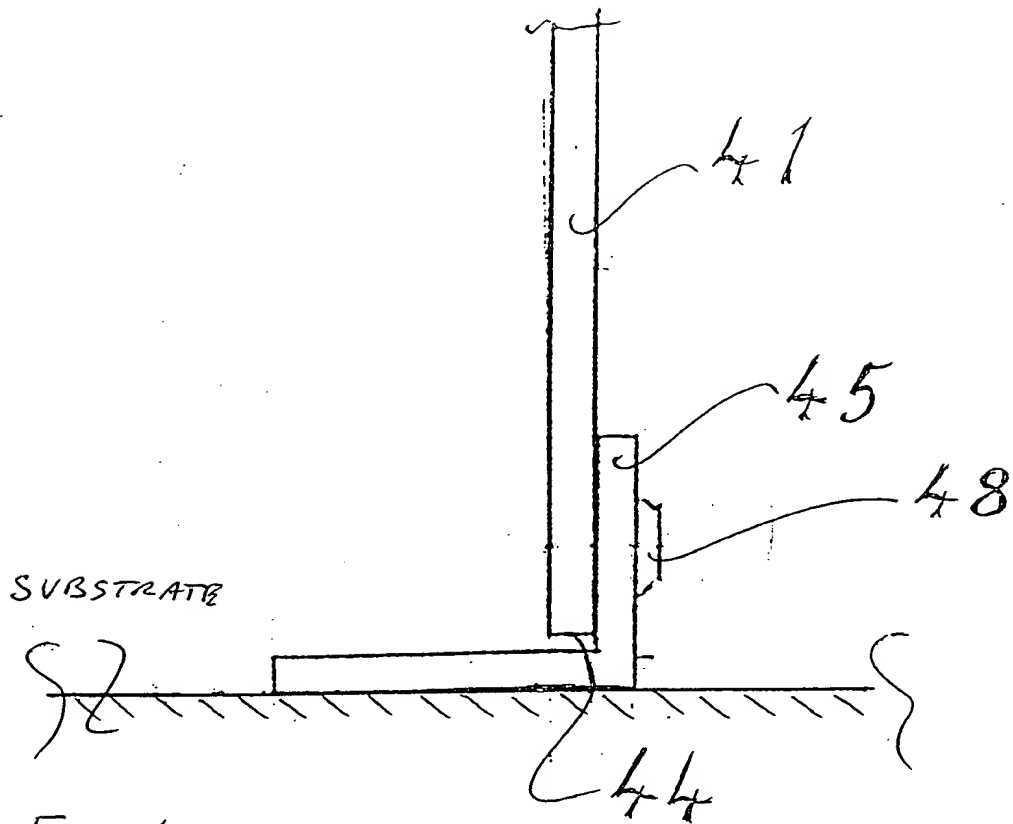


Fig. 4

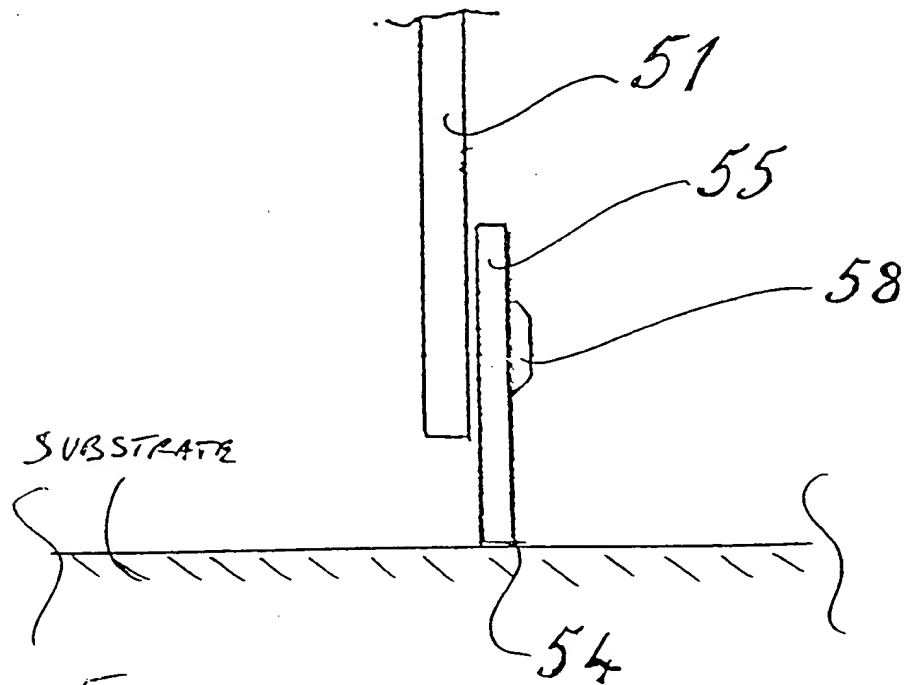


Fig. 5

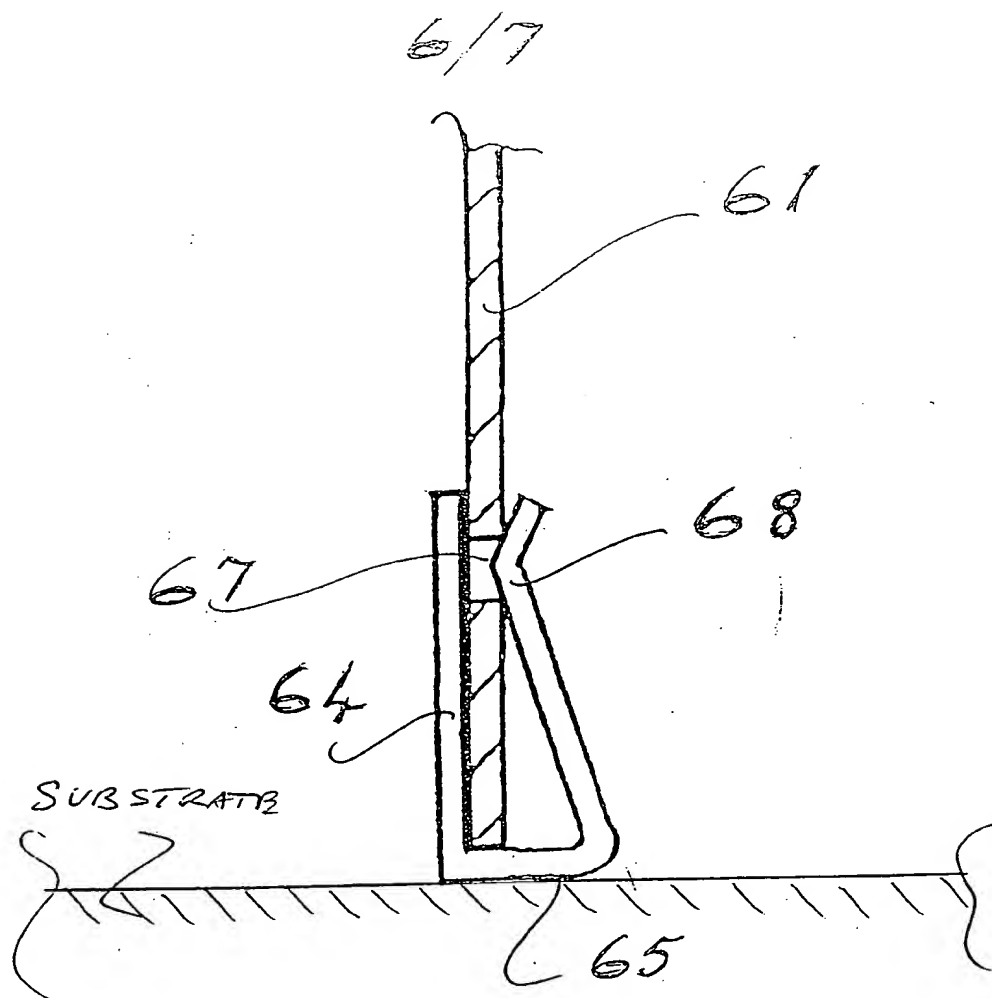


Fig. 6

7/7

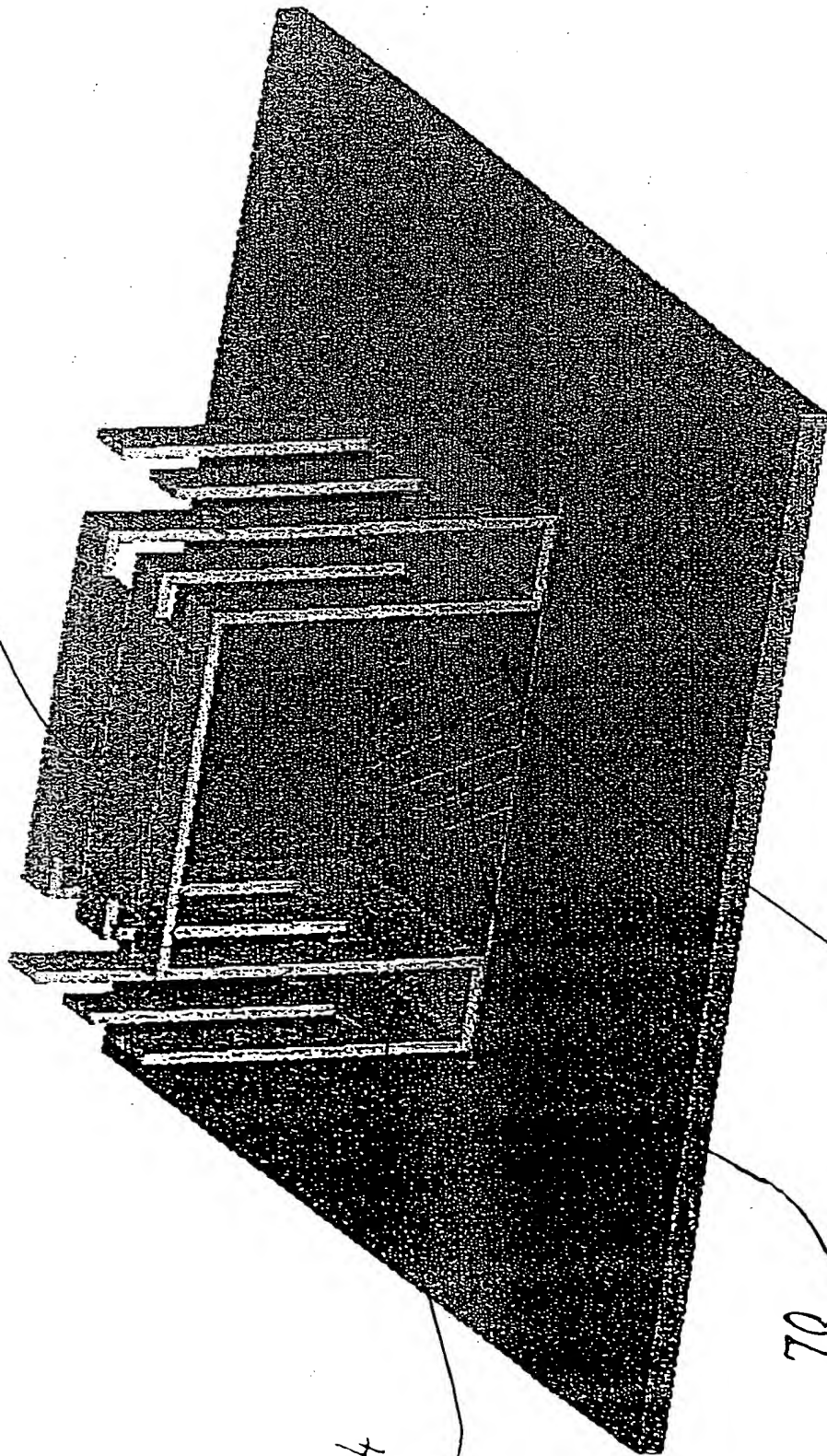


Fig. 7